Safety Data Sheet



1. Identification	
Product Information: Product Name: Recommended Use:	M615-7014,M615-7017 CONVERSION VARNISH CATALYST GAL Surface Preparation or Protection
Supplied by:	Mohawk Finishing Products Division of RPM Industrial Coatings Group 3194 B Hickory Blvd Hudson, NC 28638 USA
Company Phone No:	(800) 522-8266
Emergency Phone No. CHEMTREC:	(800) 424-9300
International Emergency No. CHEMTREC:	(703) 527-3887 (Collect calls are accepted)

2. Hazards Identification

GHS Classification

Flam. Liq. 2, Skin Corr. 1, STOT SE 3 NE

Symbol(s) of Product



Signal Word Danger

Possible Hazards

22% of the mixture consists of ingredients of unknown acute toxicity

GHS HAZARD STATEMENTS

Flammable Liquid, category 2	H225	Highly flammable liquid and vapour.
STOT, single exposure, category 3, NE	H336	May cause drowsiness or dizziness.
Skin Corrosion, category 1	H314	Causes severe skin burns and eye damage.

GHS LABEL PRECAUTIONARY STATEMENTS P403+P235 Store in

Store in a well-ventilated place. Keep cool.

GHS SDS PRECAUTIONARY STATEMENTS

P210	Keep away from heat No smoking.
P240	Ground/Bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P264	Wash face, hands and any exposed skin thoroughly after handling.
P280	Wear eye protection/ face protection.

Date Printed: 7/9/2025	Product: M615-7014,M615-7017
P363	Wash contaminated clothing before reuse.
P405	Store locked up.
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P310	Immediately call a POISON CENTER or doctor/physician.

3. Composition/Information on ingredients

Chemical Name	CAS-No.	<u>Wt. %</u>	GHS Symbols	GHS Statements
ethanol	64-17-5	30-60	GHS02	H225
toluene sulfonic acid hydrate	6192-52-5	10-30	GHS05	H314
ethyl acetate	141-78-6	10-30	GHS02-GHS07	H225-319-332-336
isopropanol	67-63-0	1-5	GHS02-GHS07	H225-302-319-336
phosphoric acid	7664-38-2	1-5	GHS05-GHS06	H302-314-330

The exact percentage (concentration) of ingredients is being withheld as a trade secret.

The text for GHS Hazard Statements shown above (if any) is given in the "Other information" Section.

4. First-aid Measures



FIRST AID - EYE CONTACT: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

FIRST AID - SKIN CONTACT: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/ shower.

FIRST AID - INGESTION: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

FIRST AID - INHALATION: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

5. Fire-fighting Measures

SPECIAL FIREFIGHTING PROCEDURES: Evacuate all persons from the fire area to a safe location. Move non-burning material, as feasible, to a safe location as soon as possible. Fire fighters should be protected from potential explosion hazards while extinguishing the fire. Wear self-contained breathing apparatus (SCBA) and full fire-fighting protective clothing. Thoroughly decontaminate all protective equipment after use. Containers of this material may build up pressure if exposed to heat (fire). Use water spray to cool fire-exposed containers. Use water spray to disperse vapors if a spill or leak has not ignited. DO NOT extinguish a fire resulting from the flow of flammable liquid until the flow of the liquid is effectively shut off. This precaution will help prevent the accumulation of an explosive vapor-air mixture after the initial fire is extinguished.

FIREFIGHTING EQUIPMENT: This is a NFPA/OSHA Class 1B or less flammable liquid. Follow NFPA30, Chapter 16 for fire protection and fire suppression. Use a dry chemical, carbon dioxide, or similar ABC fire extinguisher for incipeint fires. Water may be used to cool and prevent rupture of containers that are exposed to heat from fire.

6. Accidental Release Measures

ENVIRONMENTAL MEASURES: No Information

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Follow personal protective equipment recommendations

found in Section VIII. Personal protective equipment needs must be evaluated based on information provided on this sheet and the special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred, and the training and the expertise of employees in the area responding to the spill. Never exceed any occupational exposure limits. Shut off ignition sources; including electrical equipment and flames. Do not allow smoking in the area. Do not allow the spilled product to enter public drainage system or open waterways.

7. Handling and Storage



HANDLING: Avoid inhalation and contact with eyes, skin, and clothing. Wash hands thoroughly after handling and before eating or drinking. In keeping with safe handling practices, avoid ignition sources (smoking, flames, pilot lights, electrical sparks); ground and bond containers when transferring the material to prevent static electricity sparks that could ignite vapor and use spark proof tools and explosion proof equipment. Empty containers may retain product residue or vapor. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose container to heat, flame, sparks, static electricity, or other sources of ignition. Any of these actions can potentially cause an explosion that may lead to injury.

STORAGE: Keep containers closed when not in use. Store in cool well ventilated space away from incompatible materials.

8. Exposure Controls/Personal Protection

<u>NG</u>

Further Advice: MEL = Maximum Exposure Limit OES = Occupational Exposure Standard SUP = Supplier's Recommendation Sk = Skin Sensitizer N.E. = Not Established N.D. = Not Determined

Personal Protection

RESPIRATORY PROTECTION: Use adequate engineering controls and ventilation to keep levels below recommended or statutory exposure limits. If exposure levels exceed limits use appropriate approved respiratory protection equipment.

SKIN PROTECTION: Wear chemical resistant footwear and clothing such as gloves, an apron or a whole body suit as appropriate.

EYE PROTECTION: Wear chemical-resistant glasses and/or goggles and a face shield when eye and face contact is possible due to splashing or spraying of material.



OTHER PROTECTIVE EQUIPMENT: No Information



HYGIENIC PRACTICES: It is good practice to avoid contact with the product and/or its vapors, mists or dust by using appropriate protective measures. Wash thoroughly after handling and before eating or drinking.

N.I. = No Information

9. Physical and Chemical Properties

Appearance:	Clear Liquid	Physical State:	Liquid
Odor:	Strong Solvent	Odor Threshold:	Not Determined
Density, g/cm3:	0.903	pH:	Not Determined
Freeze Point, °F:	Not Determined	Viscosity:	Not Determined
Solubility in Water:	Not Determined	Partition Coefficient, n-octanol/ water:	Not Determined
Decomposition temperature, °F:	Not Determined	Explosive Limits, %:	Not Determined
Boiling Range, °F:	> 100 °F	Flash Point, °F:	24.8
Combustibility:	Supports Combustion	Auto-Ignition Temperature, °F:	Not Determined
Evaporation Rate:	Faster than Diethyl Ether	Vapor Pressure, mmHg:	Not determined
Vapor Density:	Not Determined	Color:	Clear

10. Stability and reactivity

STABILITY: Stable under normal conditions.

CONDITIONS TO AVOID: Heat, flames and sparks.

INCOMPATIBILITY: Acids, Bases, Oxidizing agents

HAZARDOUS DECOMPOSITION PRODUCTS: Not determined.

11. Toxicological information

\$*

Practical Experiences

EMERGENCY OVERVIEW: No Information

EFFECT OF OVEREXPOSURE - EYE CONTACT: No Information

EFFECT OF OVEREXPOSURE - INGESTION: No Information

EFFECT OF OVEREXPOSURE - INHALATION: No Information

EFFECT OF OVEREXPOSURE - SKIN CONTACT: No Information

CARCINOGENICITY: No Information

PRIMARY ROUTE(S) OF ENTRY:

Eye Contact, Skin Contact, Ingestion, Inhalation

Acute Toxicity Values The acute effects of this product have not been tested. Data on individual components are tabulated below

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50
64-17-5	ethanol	7060 mg/kg Rat	15,800 mg/kg	124.7 mg/L Rat

toluene sulfonic acid hydrate
ethyl acetate
isopropanol
phosphoric acid

2570 mg/kg Rat 5620 mg/kg Rat 1870 mg/kg Rat 1530 mg/kg Rat
 >5000 mg/kg
 N.I.

 >18000 mg/kg Rabbit
 200 mg/l Rat

 4059 mg/kg Rabbit
 72.6 mg/L Rat

 2740 mg/kg Rabbit
 >.9 mg/L Rat

N.I. = No Information

12. Ecological information

ECOLOGICAL INFORMATION: Ecological evaluation of this material has not been performed; however, do not allow the product to be released to the environment without governmental approval/permits.

13. Disposal Information



Product

DISPOSAL METHOD: Waste from this material may be a listed and/or characteristic hazardous waste. Dispose of material, contaminated absorbent, container and unused contents in accordance with local, state, and federal regulations.

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Follow personal protective equipment recommendations found in Section VIII. Personal protective equipment needs must be evaluated based on information provided on this sheet and the special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred, and the training and the expertise of employees in the area responding to the spill. Never exceed any occupational exposure limits. Shut off ignition sources; including electrical equipment and flames. Do not allow smoking in the area. Do not allow the spilled product to enter public drainage system or open waterways.

14. Transport Information

SPECIAL TRANSPORT PRECAUTIONS: No Information

DOT:UN3469, PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE, 3 (8), IIIATA:UN3469, PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE, 3 (8), II

IMDG: UN3469, PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE, 3 (8), II

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Fire Hazard, Acute Health Hazard

SARA SECTION 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Sara 313 components exist in this product.

TOXIC SUBSTANCES CONTROL ACT

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA components exist in this product.

U.S. State Regulations:

CALIFORNIA PROPOSITION 65

No listed chemicals.

Revision Da	ate:	7/3/2025		Supersedes Date: 7/26/2024				
Reason for	revision:	02 - Hazaro 09 - Physic	Substance and/or Product Properties Changed in Section(s): 02 - Hazards Identification 09 - Physical & Chemical Information 14 - Transportation Information					
Datasheet p	produced by:	Regulatory Department						
HMIS Ratin	ngs:							
Health:	3	Flammability:	3	Reactivity:	1	Personal Protection:	Х	

Volatile Organic Compounds, gr/ltr:

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product where instructions and recommendations are not followed.

703

Only the original U.S. - English version is authoritative.